

**Garant****Indexable insert for turning CDCT S40102, Grade: HB7410****Order data**

|              |               |
|--------------|---------------|
| Order number | 268530 HB7410 |
| GTIN         | 4062406057411 |
| Item class   | 211           |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Cutting speed $v_c$ main application | 40 - 90 m/min       |
| Cutting conditions                   | continuous          |
| Main application                     | Ti                  |
| Corner radius                        | 0.2 mm              |
| Feed $f$                             | 0.05 - 0.23 mm/rev. |
| Tool material                        | Carbide             |
| Cutting depth $a_p$                  | 0.05 - 0.23 mm      |
| Chip breaker                         | TIS                 |
| Grade                                | HB7410              |
| Finishing/roughing assignment        | Finishing           |
| Coating                              | TiN                 |

|                           |                              |
|---------------------------|------------------------------|
| ISO code indexable insert | CDCT S40102                  |
| Number of changes/inserts | 2                            |
| Type of product           | Indexable insert for turning |